

# NOVO SHIELD™ 802 F

Novolac epoxy floor  
coating for  
commercial and  
industrial applications

MIXING RATIO  
**2A : 1B**  
by volume

## CHARACTERISTICS

Pre-measured kit of 15 L

Suitable for service areas  
exposed to high humidity

Seamless and easy to clean

Excellent impact resistance  
and high resistance to  
solvents, acids and alkalis

Self-leveling

Meets CFIA requirements

Antibacterial version available



Contact  
POLYMÈRES TECHNOLOGIES  
for more information:  
[support@polymerestechnologies.com](mailto:support@polymerestechnologies.com)

## DESCRIPTION

NOVOSHIELD™ 802 F is a two-part, 100% solid, low-odor Novolac epoxy floor coating that provides a colorful, glossy, lightly textured finish. Its finish is durable and easy to clean on concrete and other surfaces subject to high humidity.

This coating is ideal for applications in food, medical, commercial and industrial plants where frequent cleaning is required. It is waterproof and has very good resistance to chemicals, abrasion and ultraviolet rays. Finally, in addition to its great hiding power, its recovery time allows rapid return to service.

This product is also available in a thixotropic version for wall applications (NOVOSHIELD™ 802 W).

## POSSIBLE APPLICATIONS (non-exhaustive list)

- Food factories (production rooms, washing rooms and food preparation rooms);
- Pharmaceutical factories, laboratories, hospitals and school buildings;
- Nautical centers and leisure centers;
- Production areas and mechanical rooms;
- Warehouses.

Given its very low viscosity, NOVOSHIELD™ 802 F is self-leveling and can be used with a smooth or serrated squeegee or with a 6-to-10-mm roller.

## INSTRUCTIONS & PREPARATION

The following steps must be scrupulously followed when using NOVOSHIELD™ 802 F :

1. Make sure all necessary tools and materials are ready before you begin mixing.
2. Mix parts A and B thoroughly for at least 10 minutes following the instructions in the DIRECTIONS FOR USE section.
3. Once the mixture is complete, immediately pour onto the floor surface according to the needs of the user's project.

*Continue reading for more details on each step.*

The surface must be clean, dry and free of any contaminants. We recommend removing sand, dust, dirt, grease, wax, silicone and glue that could affect the adhesion of NOVOSHIELD™ 802 F to the concrete surface.

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## INSTRUCTIONS & PREPARATION (continued)

**CONCRETE:** Mechanical or chemical preparation (muriatic acid). It is very important to remove existing coatings before applying this product. The minimum age of concrete surfaces before application is 28 days, depending on curing and drying conditions. The moisture content of all concrete substrates should not exceed ~4%. This moisture content can be measured with a calibrated moisture meter.

We recommend applying NOVOSHIELD™ 802 F early in the morning or late in the afternoon so that the concrete floor is not too hot. Do not apply on porous surfaces where there would be transmission of water vapor during application.

The installation of this product should be done by qualified and experienced applicators. **We strongly recommend validating the application by performing a test on a 12" x 12" surface before launching production.**

To apply NOVOSHIELD™ 802 F, we recommend an ambient temperature of 22°C (72°F), relative humidity below 70% and both parts A/B at a temperature of 22°C (72°F). At lower temperatures, the curing time will be extended.

### DIRECTIONS FOR USE

Pour the contents of the Part B (small) container into the Part A (large) container. Do not mix by hand, but mechanically with a drill fitted with a mixer. Mix thoroughly for at least 10 minutes, making sure to scrape the sides and bottom of the container regularly. Use a 2" metal spatula to scrape the sides and move the resin toward the center of the container.

**Once the mixture is homogeneous, immediately apply to the floor surface and use a roller or straight/notched squeegee to spread the product. Hazardous situations may be incurred if application of the product after mixing is delayed.** When left en masse in its container, epoxy can exhibit the following dangerous behaviors:

- **Increased temperature:** The temperature of the epoxy resin can increase significantly, creating potential fire and burn hazards.
- **Viscosity change:** The viscosity of epoxy can change unpredictably, making it difficult to handle safely.
- **Abrupt curing:** Under certain circumstances, leaving epoxy resin in bulk can cause it to harden abruptly, potentially causing burns and damage.

**IMPORTANT:** Failure to follow the mixing process may result in a sticky finish, uncured areas and a slowdown in the curing process, as applicable. Defects in concrete walls (cracks, holes, edges or others) can be rectified with CRACK FILLER™ EP 550.

For more information on the chemical resistance of NOVOSHIELD™ 802 F, contact [support@polymerestechologies.com](mailto:support@polymerestechologies.com).

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## INSTRUCTIONS & PREPARATION (continued)

**DEW POINT:** It is imperative that the substrate temperature be at least 3°C (5°F) above the dew point in order to reduce the risk of condensation which could greatly reduce the adhesion of the coating. The temperature of the substrates should be between 10°C (50°F) and 30°C (86°F). Moisture can form when the surface temperature is low enough to form condensation from the atmosphere.

**AGE OF SUBSTRATES:** Concrete surfaces must have a minimum of 28 days at 22°C (72°F) before applying the coating. The humidity percentage must not be higher than 4%, the latter having to be measured with a concrete humidity meter.

### CLEANING PROCEDURE

Collect and contain spills with absorbent material. Dispose of said spills following current regulations. Once hardened, this product can only be removed mechanically. Clean tools and brushes using our POLY CLEANER™ product.

### COORDINATES

For any inquiries regarding the safe use of SHIELD-TEC™ 802 F, or in the event of an emergency, contact the appropriate emergency services immediately. For further advice, contact us at [support@polymerestechologies.com](mailto:support@polymerestechologies.com).

User safety is paramount. The customer's understanding and cooperation in the responsible use of our products is appreciated.

### SPECIAL NOTICE - DECANTATION OF PART A

After prolonged storage, decantation may occur at the bottom of the container of part A. Make sure to mix the materials completely homogeneously before pouring part B. To minimize this phenomenon, upturn the Part A containers regularly, which will reduce this effect and make it easier to mix the two parts.

## LIMITATIONS

Please note that only the applicator is responsible for determining the number of liters required to carry out their project. Calculation of the required liters, surface preparation of the substrate, calculation of the humidity percentage of the substrate, accuracy of the mixing ratio, homogeneous mixing of parts A and B, application of the coating using the roller, a serrated squeegee or not as well as the thickness applied remain the entire responsibility of the applicator.



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### THEORETICAL COVERAGE OF THE 15L FORMAT

THICKNESS (IN)	0.006	0.010	0.015	0.020	0.025	0.030
FT <sup>2</sup>	1063	636	424	318	254	212
THICKNESS (IN)	0.035	0.040	0.045	0.050	0.055	0.060
FT <sup>2</sup>	182	159	141	127	116	106
THICKNESS (IN)	0.070	0.080	0.090	0.100	0.110	0.125
FT <sup>2</sup>	91	79	70	63	58	50

### TYPICAL PROPERTIES (AT 22 °C/72 °F)

STRONG CONTENT BY VOLUME	100 %	
STRONG CONTENT BY WEIGHT	100 %	
COLOR	Colored	
MIXING RATIO for a 15L pre-measured unit	2A/1B by volume	
POT LIFE for 200 g	40 minutes	
RECOMMENDED PRIMER	NOVOSHIELD™ 801	
APPLICATION METHOD	Roller, brush or straight/serrated squeegee	
NUMBER OF LAYERS	2 layers	
RECOMMENDED THICKNESS	Topcoat: 10 to 20 inch mils	
COVERAGE	See table above	
TIME BEFORE REAPPLICATION	8 to 12 hours, maximum of 24 hours	
CURING TIME	Dry to the touch	6 to 10 hours
	Light traffic	24 hours
	Full cure	7 days
CLEANING SOLUTION	POLY CLEANER™	

### PHYSICAL PROPERTIES (SOLID STATE AFTER 7 DAYS AT 22 °C/72 °F)

TESTS	METHOD	RESULTS	
HARDNESS	ASTM D 785 65	Shore D	85
COMPRESSIVE STRENGTH	ASTM D 695	Mpa	103
TENSILE STRENGTH	ASTM D638	MPa	31.5
ELONGATION PERCENTAGE	ASTM D638	%	6.4
ABRASION RESISTANCE	TABER CS-17-1000 GR	0.061	



### CHEMICAL RESISTANCES AT 22 °C/72 °F

Chemical resistance testing over a period of 28 days at 22 °C (72 °F). Total coating thickness is ~0.025 inches. Non-immersive tests.

CORROSIVE INTERMEDIATE	SAMPLE CONDITION	GLOBAL EVALUATION
<b>ACIDS</b>		
Acetic acid (10%)	Unaffected	Excellent
Acetic acid (50%)	Light dark circle, washable	Excellent
Chloric acid (10%)	Unaffected	Excellent
Chloric acid (20%)	Unaffected	Excellent
Chloric acid (37%)	Unaffected	Excellent
Nitric acid (20%)	Slight brown stain Coating OK	Excellent
Nitric acid (56%)	Unaffected	Excellent
Phosphoric acid (85%)	Unaffected	Excellent
Sulfuric acid (10%)	Unaffected	Excellent
Sulfuric acid (70%)	Pink stain Coating OK	Excellent
<b>ALKALIS</b>		
Sodium hydroxide (10%) caustic soda	Unaffected	Excellent
Sodium hydroxide (50%) caustic soda	Unaffected	Excellent
<b>SOLVENTS</b>		
Butyl acetate	Unaffected	Excellent
Ethyl acetate	Unaffected	Excellent
Acetone	Unaffected	Excellent
Butyl alcohol	Unaffected	Excellent
Ethyl alcohol	Unaffected	Excellent
Isopropyl alcohol	Unaffected	Excellent

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## CHEMICAL RESISTANCES AT 22 °C/72 °F (continued)

Chemical resistance testing over a period of 28 days at 22 °C (72 °F). Total coating thickness is ~0.025 inches. Non-immersive tests.

CORROSIVE INTERMEDIATE	SAMPLE CONDITION	GLOBAL EVALUATION
<b>SOLVENTS (continued)</b>		
Benzene	Unaffected	Excellent
Airplane fuel	Unaffected	Excellent
Chloroform	Unaffected	Excellent
Chlorinated water (7 mg/L)	Unaffected	Excellent
Distilled water	Unaffected	Excellent
Tap water	Unaffected	Excellent
Diesel gas	Unaffected	Excellent
Denatured ethanol (DA2A)	Unaffected	Excellent
Glycol ether	Unaffected	Excellent
Hexane	Unaffected	Excellent
Methanol	Unaffected	Excellent
Methyl ethyl ketone	Unaffected	Excellent
Nitrobenzene	Unaffected	Excellent
Toluene	Unaffected	Excellent
<b>OTHERS</b>		
Unleaded petrol	Unaffected	Excellent
Brake fluid	Slight softening	Good
Salt (NaCl)	Unaffected	Excellent
Wet salt (NaCl)	Unaffected	Excellent

## PRECAUTIONS

- FOR INDUSTRIAL USE ONLY.
- Consult material safety data sheet prior to use.
- Normal health and safety measures should be observed when handling this product.
- Ensure good ventilation.
- Wear gloves, safety glasses, and protective clothing.
- Do not use part A without its part B, and vice versa. Shake well parts A and B separately before use.
- Once the container is opened, POLYMÈRES TECHNOLOGIES can no longer be held responsible for this product.
- Shelf life of this product in original containers is one (1) year from the date of purchase, under recommended storage conditions.
- Keep from freezing.

For information and advice on the safe handling, storage and disposal of chemicals, users should refer to the most recent safety data sheet. This sheet contains physical, ecological, toxicological and other safety-related data.

It is recommended to follow provincial and federal safety regulations. In case of eye contact, rinse well with water. In case of skin contact, rinse with soap and water. Keep away from children.

#### ASSUMPTION OF RISK

The customer assumes all risk and liability for the results obtained by the use of any POLYMÈRES TECHNOLOGIES product, including, without limiting the generality of the foregoing, the use of the CHILL EPOXY™ line of products, and the use of any process, whether in terms of general effectiveness, success, or failure, and regardless of any oral or written statement made by way of technical advice or otherwise, related to the use of any POLYMÈRES TECHNOLOGIES product.

[sales@polymerestechologies.com](mailto:sales@polymerestechologies.com)

6330 Boulevard Laurier O, Saint-Hyacinthe, QC J2S 9A7

+1 (450) 250-3058